

### 150 Cargos

Height 134, 140, 146, 152, 158 cm

Side length 80 – 85 – 89 – 93 – 96 cm

Hem 42 – 43 – 44 – 45 – 46 cm

### Materials

Cotton twill,

width: 150 cm (59 in)

length: 1.40 – 1.45 – 1.50 – 1.55 – 1.60 m

(1 5/8 – 1 3/4 – 1 3/4 – 1 3/4 – 1 3/4 yds).

Interfacing.

1 zip, 10 – 10 – 10 – 12 – 12 cm long.

6 hammer-on snap fasteners and 1 button

Recommended fabrics: Trousers fabrics.

### Preparations

Print the pattern out on letter or A4 sized paper. It is very important to not scale or fit any of the pages, you must print the document in actual size. Your pattern will print on multiple pages, which you will then tile together. Arrange the sheets on a large, hard and flat surface matching up the numbers and letters (i.e. 6A to 6A). Cut or fold one of the sides and match the edge to it's corresponding side. Then, tape down in place so paper is secure.

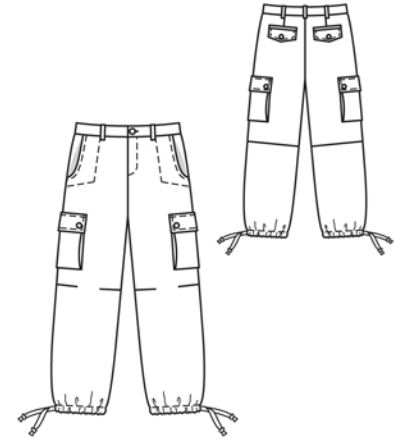
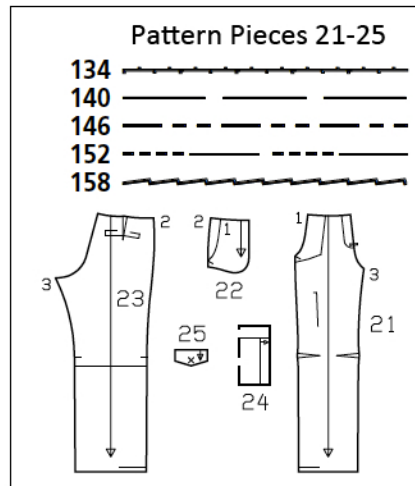
Trace the pattern pieces from the pattern sheet following the lines and markings for your size. Trace the marked pocket piece from piece 22, to the abutting line. Cut piece 23 apart on the marked seam line.

The stitching line at the zip fly opening is marked for size 134. For sizes 140 – 158, mark the stitching line the same distance from centre front as for size 134, noting length of opening. The pocket lines on piece 23 are marked in full for size 134 only. Complete the pocket lines for sizes 140 – 158 accordingly.

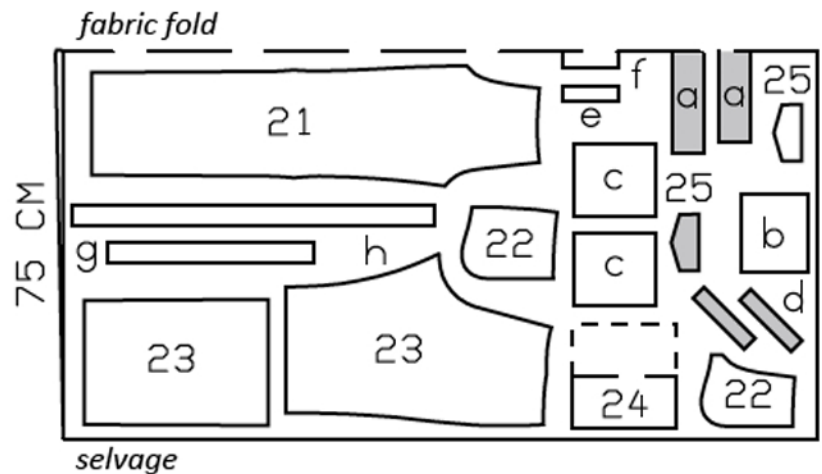
burda style magazine patterns do not have seam allowance included.

Seam and hem allowance to be added:

Seams and edges 1.5 cm (5/8 in), hem 4 cm (1 5/8 ins).



Cut from a double layer of fabric, right side facing in.



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## Cutting Out

- 21 front trouser piece 2x
- 22 side hip yoke with integrated pocket piece 2x
- pocket piece 2x
- 23 back trouser piece, cut apart each 2x
- 24 side pocket, on a fold 2x
- 25 back flap 4x

Draft the following pieces NOT included in the pattern:

a) right waistband with 3.5 cm (1 1/2 in) underlap, 36.5 – 37.5 – 38.5 – 39.5 – 40.5 cm (14 3/8 – 14 3/4 – 14 1/4 – 15 5/8 – 16 ins) long, left waistband, 33 – 34 – 35 – 36 – 37 cm (13 – 13 1/2 – 13 3/4 – 14 1/4 – 14 1/2 ins) long, each 6 cm (2 1/2 ins) wide, finished width 3 cm (1 1/4 ins),

b) 2 flaps (side pockets), 13 – 14 – 15 – 16 – 17 cm (5 1/4 – 5 1/2 – 6 – 6 3/8 – 6 3/4 ins) long, 12 – 12 – 13 – 13 – 14 cm (4 3/4 – 4 3/4 – 5 1/4 – 5 1/4 – 5 1/2 ins) wide, finished width 6 – 6 – 6.5 – 6.5 – 7 cm (2 3/8 – 2 3/8 – 2 5/8 – 2 5/8 – 2 3/4 ins),

c) 4 pocket pieces (back pockets), 14 cm (5 1/2 ins) wide, 16 cm (6 3/8 ins) long (incl. allowance),  
d) 4 bias binding strips (back pockets), 14 cm (5 1/2 ins) long, 3 cm (1 1/4 ins) wide (incl. allowance),

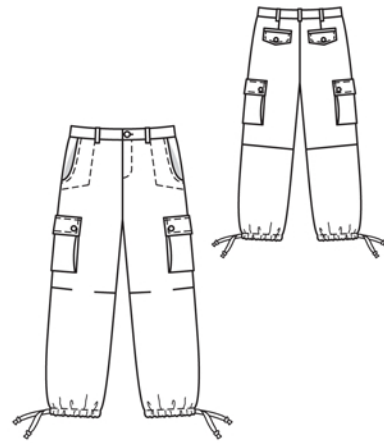
e) left facing piece, 11 – 11 – 11 – 13 – 13 cm (4 3/8 – 4 3/8 – 4 3/8 – 5 1/4 – 5 1/4 ins) long, 3 cm (1 1/4 ins) wide,

f) right underlap piece, 11 – 11 – 11 – 13 – 13 cm (4 3/8 – 4 3/8 – 4 3/8 – 5 1/4 – 5 1/4 ins) long, 6 cm (2 1/2 ins) wide, finished width 3 cm (1 1/4 ins),

g) 5 belt carriers, a total of 40 cm (16 ins) long, 4 cm (1 5/8 ins) wide (incl. allowance),

h) 2 drawstring bands, 70 cm (27 3/4 ins) long, 4 cm (1 5/8 ins) wide (incl. allowance).

Interfacing: See pattern layout.



## Sewing

Stitch darts in front trouser pieces. Press darts down. Topstitch close to darts. Stitch back darts. Press toward centre. Stitch horizontal seams on back trouser pieces. Topstitch upper pieces next to seams.

Hip yoke pockets: Stitch pocket pieces right sides together with pocket opening edges of front trouser pieces. Turn pocket pieces to inside. Topstitch 7 mm (1/4 in) from pocket opening edges. Topstitch front trouser pieces as marked, ending stitching about 5 cm (2 ins) before side seam edge and catching pocket pieces. Pin pocket opening edges to side hip yokes at abutting lines. Stitch pocket pieces together on inside. Baste pocket pieces to wrong side of front trouser pieces. Stitch remainder of stitching line, to side seam edge.

Sew bound pockets with flaps on back trouser pieces: Stitch each interfaced flap piece to flap piece with no interfacing, right sides together, leaving joining edge open. Turn right side out. Topstitch edges. Insert one top half of a snap fastener in each flap. Mark abutting lines for binding strips 7 mm (1/4 in) from joining lines for binding (= finished width of binding). Baste along these lines to make them visible on the right fabric side. Fold binding strips lengthwise and press, wrong side facing in. Lay folded strips on back trouser pieces and pin so that fold edges of binding meet abutting lines. Stitch binding to joining lines, stitching 7 mm (1/4 in) from fold edges. Slash between lines of stitching and clip diagonally toward each last stitch, but do not cut binding. Press binding into pocket openings. Fold small triangles at pocket opening ends to inside and stitch to binding, from seam end to seam end. Pin one pocket piece to seam allowances of each lower binding strip – pocket piece points up. Topstitch back trouser pieces close to joining seams of binding. Lay pocket pieces down. Slip joining edges of flaps to inside through pocket openings and stitch to seam allowances, close to upper binding joining seams. Insert bottom halves of snap fasteners to trouser pieces, catching pocket pieces. Work from inside to lay remaining pocket pieces on pockets and pin. Work from right side to topstitch back trouser pieces close to ends of pockets and close to upper joining seams of binding. Trim pocket pieces even and stitch together.

## Sewing Continued...

Stitch side seams, leaving slits open for hem casings. Clip seam allowances of front trouser pieces at beginnings of slits. Press seam allowances open from lower edges to slit and press edges of slits to inside. Above slits, press seam allowances onto back trouser pieces. Topstitch back trouser pieces next to seams and edges of slits. Topstitch front edges of slits.

Side pockets and flaps: Lay self-facing on upper edge of each pocket to inside and stitch 1.5 cm (5/8 in) from fold edge. Press allowances on side and lower edges to inside. Lay folds in side edges of pockets in arrow direction and press. Topstitch close to outer folds. Pin pockets to trouser pieces, at abutting lines. Fold flaps lengthwise, right side facing in. Stitch across ends. Turn right side out. Topstitch flaps. Insert upper snap halves in lower corners of flaps. Stitch flaps to trouser pieces, 1 cm (3/8 in) above pockets. Press flaps down and stitch again, 7 mm (1/4 in) from joining seam. Mark placement of bottom halves of snaps on pockets. Insert bottom halves of snaps in pockets, removing upper pins. First stitch close to side edges of pockets, not catching folds. Pin folds in place. Then stitch close to lower edges of pockets. Close folds at upper edges of pockets and stitch.

Stitch inside leg seams. Stitch centre front seam from slit mark to inside leg seam.

Zip opening: Stitch left facing piece right sides together with left edge of opening. Turn facing to inside. Press edge. Topstitch close to left edge of opening. Press allowance on right edge of opening (underlap) to inside, 5 mm (3/16 in) before centre front. Stitch zip under edge, stitching close to teeth of zip. Pin opening closed, matching centre fronts. Stitch loose zip tape to left facing, not catching trouser piece. Baste facing in place. Topstitch opening from upper edge to 3 cm (1 1/4 ins) before the end, as marked. Fold underlap piece lengthwise, right side facing in. Stitch across bottom end. Turn right side out. Lay underlap under right edge of opening and pin to allowance of opening edge. Stitch allowance of opening edge to underlap,

close to zip joining seam. Close zip. Topstitch to end of opening, catching underlap.

Stitch centre back seam. Topstitch left half of trousers close to centre seam.

Fold strip for belt carriers lengthwise, right side facing in. Stitch 1 cm (3/8 in) from fold edge. Turn right side out. Topstitch close to edges. Cut strip into 5 pieces. Baste belt carrier to upper edge of trousers, placing one each next to pocket stitching lines in front, and next to darts and over centre back seam in back.

Stitch centre back seam of waistband. Stitch waistband to upper edge of trousers, stitching waistband underlap to underlap of opening edge. Press seam allowances onto waistband. Fold waistband in half lengthwise, with right side facing in. At ends of waistband, lay allowance on inside edge up. Stitch ends of waistband closed. Turn waistband right side out. At ends of waistband, turn in inside edge, about 5 cm (2 ins) long, and baste, then lay remaining edge flat over joining seam. Topstitch waistband close to all edges. Work a buttonhole in left end of waistband. Turn belt carriers up, turn ends in, and stitch to upper edge of waistband.

Lay hem allowances to inside, turn in and stitch as marked to form drawstring casing. Press lengthwise edges of drawstring bands to wrong side, 1 cm (3/8 in) wide. Fold drawstrings in half lengthwise, wrong side facing in, and press. Stitch long edges together. Pull drawstrings into hem casings. Knot ends of drawstrings.